POLYAMINES-BASED FILM-FORMING CORROSION AND SCALE INHIBITOR, WITH OXYGEN SCAVENGER, FOR WATER SYSTEMS FED WITH SOFTENED OR DEMIN WATER

#### **ADVANTAGES**

- Anticorrosion protection by surface-active filming polyamines, doubled by the action of the oxygen scavenger component
- Dispersion and removal of existing corrosion products and deposits
- Formation of a stable, thin and homogeneous magnetite protection layer
- Alkalization of the whole water-steam circuit
- Prevention of calcium carbonate and other mineral salts deposits
- Combination of ecologically harmless components in one solution
- Neutralization of carbon dioxide also in steam and condensate
- Increasing heat transfer leading to reduced energy consumption
- Ecologically and toxicologically harmless, bio-degradable
- Reduction of blowdown water ratio due to organic salt free components

#### **MODE OF ACTION**

**FINEAMIN OG SCAV** is a mixture of volatile, alkalizing film-forming polyamines and alkaline dispersing polymers, that contains also a certain amount of oxygen scavenger / DEHA, in order to support the filming process in water systems with high oxygen content. The surface-active polyamines enhance the formation of a thin, homogeneous magnetite protection layer with a very stable structure, while the scavenger reduces the concentration of residual oxygen. The protection layer prevents the contact of the electrolyte with the metal surface without reducing the heat transfer. FINEAMIN 06 SCAV protects the whole system, inclusive steam and condensate pipes, due to high distribution coefficient of the alkalizing and volatile components. Existing corrosion products and deposits get dispersed and gently removed. The performance of the whole plant is increased and the overall system protection is improved, while operational costs decrease with savings in water consumption, following less blowdown, and reduced energy consumption, due to improved heat transfer.

### ENVIRONMENTAL COMPATIBILITY

**FINEAMIN 06 SCAV** has been independently tested and confirmed as ecologically and toxicologically harmless by medical and hygiene institutes. Furthermore, it is almost entirely bio-degradable. For more details see EU safety data sheet.

## APPLICATION AND DOSING

FINEAMIN 06 SCAV generally gets injected as a diluted solution in a single point of the plant, using an adequate dosing station. The required product quantity is calculated by the service engineer according to the water quality and the condition of the plant. The dosing point for steam generation plants should be fixed into the feed water pipe after degasification and after the attemperator spray water extraction pipe. The determination of the FINEAMIN excess can be done with a test kit or by using a photometric test.

#### **DELIVERY**

**FINEAMIN 06 SCAV** is delivered as liquid solution in drums of 30 kg, 60 kg or 210 kg. For major customers, it is available in standard containers of 1000 kg. In closed drums, with an ambient temperature range from -5°C to 45°C, it can be stored for up to 5 years.

# PROPERTIES AND INFORMATION

PHYSICAL	
Form: Liquid	Boiling point/range:100°C
Colour: Colourless	Density at 20°C:1+/-0.1 g/cm³
Odour:Characteristic	pH-value at 20°C:+/-1.5
Odour threshold:nd	Vapour density:nd
Melting point/range:10°C	Evaporation rate:nd

#### **ECOLOGICAL**

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# FOR BOILERS / STEAM GENERATORS CLOSED LOOP COOLING OR HEATING

PRODUCT NAME	ACTIVE INGREDIENTS	TYPICAL USES	
FINEAMIN 06	Polyamines & polymers	General boiler treatment, power plants <120 bars, refineries	
FINEAMIN O6C	Polyamines & polymers, concentrated	Refineries, industrial processes	
FINEAMIN 06 SCAV	Polyamines, polymers, oxygen scavenger	Same as FINEAMIN O6. Used for high oxygen levels in feed water	
FINEAMIN SCAV 35	Oxygen scavenger amines	Oxygen reduction < 120bars	
FINEAMIN 90	Polyamines	Power plants > 120 bars	
FINEAMIN 24	Polymers	Maintain high pH	
FINEAMIN 39	Polyamines, polymers	General boiler treatment	
FINEAMIN 29	Polyamines, polymers, copper inhibitor	Closed cooling with copper	
Available packaging, CP9 pallets: 30kg drum / 28 in pallet - 60kg drum / 8 in pallet - 210kg drum / 4 in pallet - 1'000kg IBC / 1 in pallet			

## FOR OPEN COOLING

PRODUCT NAME	ACTIVE INGREDIENTS	TYPICAL USES	
FINEAMIN 47	Film-forming amines, polymers	Corrosion and scale inhibitor	
FINEAMIN 91	Polycarboxilic acid, phosphonic acid	Corrosion and scale inhibitor	
FINEAMIN 92	Polycarboxilic acid, phosphonic acid, zinc	Corrosion and scale inhibitor	
FINEAMIN 95T	Environementaly friendly phosphates	Corrosion and scale inhibitor	
FINEAMIN 81	Co-polymers	High-stress dispsersant	
FINEAMIN FINALGA ME	Isothiazoline	Biocide	
FINEAMIN FINALGA 25	Quaternary ammonium	Biocide	
FINEAMIN Biodispersant BOD		Biocide	
Available packaging, CP9 pallets: 30kg drum / 28 in pallet - 60kg drum / 8 in pallet - 210kg drum / 4 in pallet - 1'000kg IBC / 1 in pallet			











